

Pump Maintenance Instruction -

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Preliminary Requirements

Required Conditions

Table 1 Required Conditions

Title	Data Module
None	

Support Equipment

Table 2 Support Equipment

Nomenclature	Identification No.	Qty	Remarks
None			

Consumables, Materials, and Expendables

Table 3 Consumables, Materials, and Expendables

Nomenclature	Identification No.	Qty	Remarks
None			

Spares

Table 4 Spares

Nomenclature	Identification No.	Qty	Remarks
None			

Safety Conditions

None

Procedure

- 1 Remove the Pump Valve Housing using number 15 wrench Fig. 1
- 2 Remove the Pump Valve Housing and inspect the rotors for cracks and fouling. Fig. 2
Replace as appropriate using Maintenance Procedure JC0346.
- 3 Prior to re-installation of the Pump Valve Housing, ensure the gasket is resealed with the correct gasket sealant.
- 4 Reinstall the Pump Valve Housing.
- 5 Reinstall the Pump Valve.

Note

Ensure that all bolts are tightened to 25nm.

- 6 Loosen the pump adjuster by .5 turn.

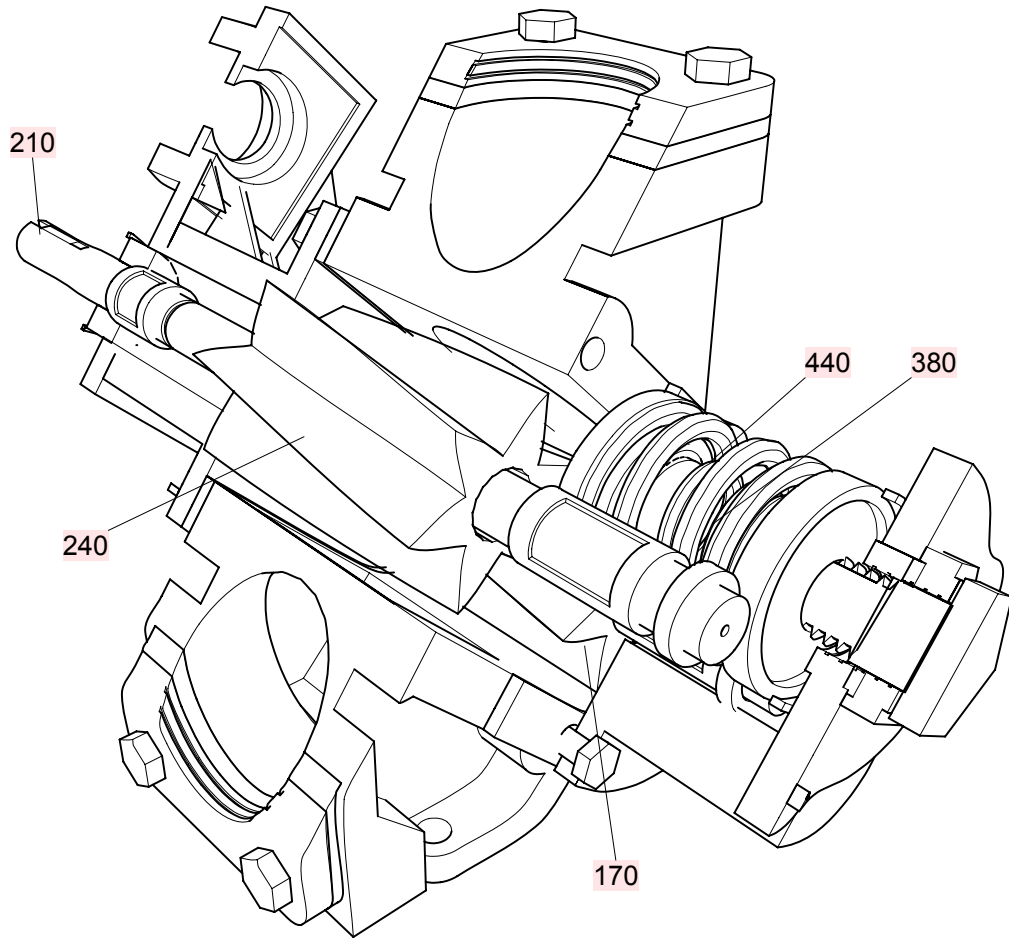


Figure 1



Figure 2

Required Conditions

Table 5 Required Conditions

Title	Data Module
None	

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